P222LE-S G-DRIVE

◎ POWER RATING

Engine Speed rev/min	Type of Operation	Engine Power	
		kWm	Ps
1800	Prime Power	625	850
	Standby Power	682	927
1500	Prime Power	552	750
	Standby Power	603	820

-. The engine performance corresponds to ISO 3046, BS 5514 and DIN 6271.

-. Ratings are based on ISO 8528. (If you need more information, contact the sales organization.)

→ **Prime power** is available for an unlimited number of hours per year in a variable load application.
The permissible average power output over 24 hours of operation shall not exceed 70% of the prime power rating.

→ **Standby power** is available in the event of a utility power outage or under test conditions for up to 200h of operation per year.
The permissible average power output over 24 hours of operation shall not exceed 70% of the standby power rating.
No overload is permitted.

◎ MECHANICAL SYSTEM

○ Engine Model	P222LE-S
○ Engine Type	V-type 4 cycle, water cooled Turbo charged & intercooled (air to air)
○ Combustion type	Direct injection
○ Cylinder Type	Replaceable wet liner
○ Number of cylinders	12
○ Bore x stroke	128(5.04) x 142(5.59) mm(in.)
○ Displacement	21.927 (1,338.0) lit.(in3)
○ Compression ratio	14.6 : 1
○ Firing order	1-12-5-8-3-10-6-7-2-11-4-9
○ Injection timing	19° BTDC (60Hz) / 20° BTDC (50Hz)
○ Compression pressure	Above 28 kg/cm2(398 psi) at 200rpm
○ Dry weight	Approx. 1,591 kg (3,507 lb)
○ Dimension (LxWxH)	1,717 x 1,389 x 1,288 mm (67.6 x 54.7 x 50.7 in.)
○ Rotation	Counter clockwise viewed from Flywheel
○ Fly wheel housing	SAE NO.1
○ Fly wheel	Clutch NO.14

◎ FUEL CONSUMPTION

○ **Prime Power** (lit/hr)	**1,500 rpm**	**1,800 rpm**
25%	38.0	42.1
50%	68.3	76.0
75%	99.8	112.3
100%	130.0	151.6
○ **Standby Power** (lit/h	**1,500 rpm**	**1,800 rpm**
25%	41.0	45.3
50%	73.8	82.5
75%	107.4	122.8
100%	142.2	166.1

◎ FUEL SYSTEM

○ Injection pump	Bosch in-line “P” type
○ Governor	Electric type
○ Feed pump	Mechanical type
○ Injection nozzle	Multi hole type
○ Opening pressure	285 kg/cm2 (4,054 psi)
○ Fuel filter	Full flow, cartridge type
○ Used fuel	Diesel fuel oil

◎ MECHANISM

○ Type	Over head valve
○ Number of valve	Intake 1, exhaust 1 per cylinder
○ Valve lashes at cold	Intake 0.3mm (0.0118 in.) Exhaust 0.4mm (0.0157 in.)

◎ VALVE TIMING

	Opening	Close
○ Intake valve	24 deg. BTDC	36 deg. ABDC
○ Exhaust valve	63 deg. BBDC	27 deg. ATDC

◎ LUBRICATION SYSTEM

○ Lub. Method	Fully forced pressure feed type
○ Oil pump	Gear type driven by crankshaft
○ Oil filter	Full flow, cartridge type
○ Oil pan capacity	High level 40 liters (10.6 gal.) Low level 33 liters (8.7 gal.)
○ Angularity limit	Front down 20 deg. Front up 20 deg. Side to side 15 deg.
○ Lub. Oil	Refer to Operation Manual

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◎ COOLING SYSTEM

○ Cooling method	Fresh water forced circulation
○ Water capacity (engine only)	23 liters (6.07 gal.)
○ Pressure system	Max. 0.5 kg/cm2 (7.11 psi)
○ Water pump	Centrifugal type driven by belt
○ Water pump Capacity	508 liters (134.2 GPM)/min at 1,800 rpm (engine only)
○ Thermostat	Wax – pellet type Opening temp. 71°C Full open temp. 85°C
○ Cooling fan	Blower type, plastic 915 mm diameter, 7 blade

◎ ELECTRICAL SYSTEM

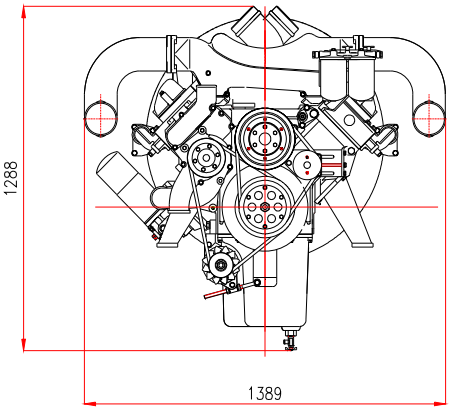
○ Charging generator	24V x 45A alternator
○ Voltage regulator	Built-in type IC regulator
○ Starting motor	24V x 7.0kW
○ Battery Voltage	24V
○ Battery Capacity	200 AH (recommended)
○ Starting aid (Option)	Block heater

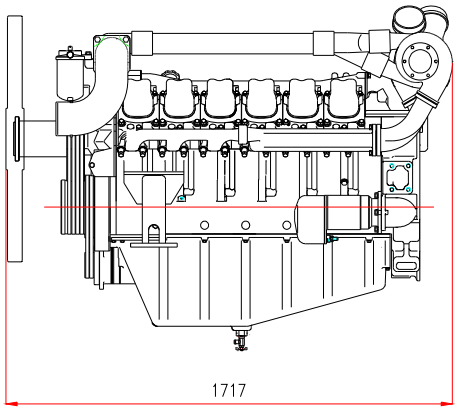
◎ ENGINEERING DATA

○ Water flow	433 liters/min @1,500 rpm
○ Heat rejection to coolant	56.6 kcal/sec @1,500 rpm
○ Heat rejection to CAC	15.1 kcal/sec @1,500 rpm
○ Air flow	31.8 m3/min @1,500 rpm
○ Exhaust gas flow	93.9 m3/min @1,500 rpm
○ Exhaust gas temp.	598 °C @1,500 rpm
○ Water flow	508 liters/min @1,800 rpm
○ Heat rejection to coolant	55.7 kcal/sec @1,800 rpm
○ Heat rejection to CAC	26.5 kcal/sec @1,800 rpm
○ Air flow	47.1 m3/min @1,800 rpm
○ Exhaust gas flow	129.4 m3/min @1,800 rpm
○ Exhaust gas temp.	548 °C @1,800 rpm
○ Max. permissible restrictions	
−.Intake system	220 mmH2O initial 635 mmH2O final
−.Exhaust system	600 mmH2O max.
○ Max. permissible altitude	1500 m

◆ CONVERSION TABLE

in. = mm x 0.0394	lb/ft = N.m x 0.737
PS = kW x 1.3596	U.S. gal = lit. x 0.264
psi = kg/cm2 x 14.2233	kW = 0.2388 kcal/s
in3 = lit. x 61.02	lb/PS.h = g/kW.h x 0.00162
hp = PS x 0.98635	cfm = m^3/min x 35.336
lb = kg x 2.20462	





Head office
7-11, Hwasu-Dong, Dong-Gu, Incheon, Korea
TEL : 82-32-211-2246, 2222 FAX : 82-32-761-2759
Seoul Office
Doosan Infracore Co. Ltd.,
22nd Floor, Doosan Tower, 18-12, Euljiro 6-ga, Jung-gu,
Seoul, Korea.
TEL : 82-2-3398-8521~8535 FAX : 82-2-3398-8509
Web site : www.doosaninfracore.com

※ Speccifications are subject to change without prior notice

Printed in November 2009 PS-P222LE-S-C